

# **UP TO 100%<sup>(1)</sup> MORE MILEAGE**LOWER MILEAGE COSTS



# MICHELIN & REMIX



## ENJOY THE BENFITS

- **OF A PREMIUM CASING** Up to 100% more mileage<sup>(1)</sup>
- Approximately 9 out of 10 MICHELIN casings are accepted for MICHELIN REMIX® retreading<sup>(2)</sup>
- Some MICHELIN sizes and profiles allow for a 2<sup>nd</sup> MICHELIN REMIX<sup>®</sup> retreading<sup>(3)</sup>

#### REGROOVABLE

Maximize your fuel efficiency and improve your mileage potential<sup>(4)</sup>

#### **EASIER FLEET MANAGEMENT**

With its extensive catalogue of treads, Michelin helps you adapt to changes in your vehicle usage

## A MICHELIN REMIX® RETREADED TYRE IS 40% CHEAPER

than an equivalent new tyre<sup>(5)</sup>

# SAFETY MAINTAIN QUALITY AND RELIABILITY

# MICHELIN REMIX® RETREADED TYRES USE MICHELIN MATERIALS,

Long Lasting Performance technologies and MICHELIN manufacturing procedures

# SAME KEY PERFORMANCES AS NEW MICHELIN TYRES

With MICHELIN REMIX® retread tyres you have the same main characteristics in terms of safety, traction and grip as MICHELIN new tyres<sup>(1)</sup>

#### **MULTIPLE CHECK POINTS**

Professionals who have completed a 2-year certificate course check each retreaded tyre.

- . X-ray examination,
- . Shearography, . RFID reading,
- . Inspection for distortions,
- . Detection of micro-perforations,
- . Final test when inflated to 10 bar pressure

# Y THE

# **ECOLOGY**PROTECT THE ENVIRONMENT

#### 50 KG<sup>(6)</sup> RAW MATERIALS SAVED PER TYRE ON AVERAGE, AND LESS WASTE TO PROCESS

MICHELIN REMIX® retreading only requires an additional 20 kg of raw materials on average, equivalent to a saving of 70% compared with the production of a new MICHELIN tyre

## CERTIFIED TRACEABILITY AND SIMPLIFIED MANAGEMENT

All of the MICHELIN REMIX® plants are ISO 9001 and ISO 14001 certified, guaranteeing optimum quality management and environmental performance

#### 115 KG OF CO<sub>2</sub> SAVED<sup>(7)</sup>

thanks to savings in raw materials linked to retreading

### THE BENEFITS OF MICHELIN MULTI-LIFE TYRES



### FACTS FOR IMPACTS



erformed on over 473,000 casings between 2015 and 2018. llected in the United Kingdom by TRS, an independent r of casings, calculating the acceptance rate of retreaded tyres d, for a first retread. Internal MICHELIN calculation performed number of casings at the end of their first life, by brand, and red to be "acceptable" for retreating divided by the number.



using data for each competitor from the same study: Good Dunlop 55%, Continental 53%, Bridgestone 50%, Fulda 44% 13%, Firestone 33%, Pirelli 20%.





Testimonial from Transports ARA received (by post) in May 2016. Tested in real conditions on 46 trucks used entirely for goods transportation in Italy, equipped with MICHELIN X\* Line D or MICHELIN X\* Multiway 3D XDE tyres.



"ENDURANCE RECORD WITH THE SAME TYRES, THANKS TO MICHELIN REGROOVING AND RETREADING"

TRANSPORTS BLORET, France



Testimonial received (by post) from Bioret Group on 17/01/2020. Tested in real conditions of use on 1,000 vehicles equipped with MICHELIN X\* Line Energy™ 315/70 R 22.5, driving in France and Furne.

# MICHELIN CASINGS INCORPORATE TECHNOLOGIES THAT BOOST THEIR RETREADABILITY



# POWERCOIL: improved casing durability.

 Next-generation steel cords are more rugged and oxidation-resistant.



# DURACOIL: reinforced heel for greater durability.

 Premium nylon protects the structure of the tyre area in contact with the wheel.



# INFINICOIL: reinforced casing for greater stability and safety.

 A continuous steel wire – which can be as long as 400 metres wrapped around the tyre to provide it with greater stability throughout its lifetime.

### RANGE MICHELIN & REMIX

SIZE	POSITION	PATTERN	WINTER MARKINGS	LOAD/SPEED INDEX	
X'LINE"					
		SEAT 17.5			
215/75 R 17.5	Т	MICHELIN X <sup>®</sup> Line Energy™ T		135/133	
235/75 R 17.5	T	MICHELIN X® Line Energy™ T		143/141]	
245/70 R 17.5	T	MICHELIN X® Line Energy™ T		143/141]	
2137701(17.5		SEAT 19.5		1 137 1 11	
265/70 R 19.5	Т	MICHELIN X <sup>®</sup> Line Energy™ T		143/141	
445/45 R 19.5	T	MICHELIN XTA 2 Energy™	M+S A	160	
445/45 R 19.5	T	MICHELIN X <sup>®</sup> Line Energy™ T		160K	
		SEAT 22.5			
275/70 R 22.5	Т	MICHELIN XTA 2 Energy™		152/148]	
295/60 R 22.5	D	MICHELIN X® Line Energy™ D	M+S 🔌	150/147L	
315/60 R 22.5	D	MICHELIN X® Line Energy™ D	M+S 🙀	152/148L	
315/70 R 22.5	D	MICHELIN X <sup>®</sup> Line Energy™ D	M+S 🚕	154/150L	
315/80 R 22.5	D	MICHELIN X <sup>®</sup> Line Energy™ D	M+S 🕸	156/150L	
355/50 R 22.5	T	MICHELIN X <sup>®</sup> Line Energy™ T	M+S	156K	
385/55 R 22.5	Т	MICHELIN X <sup>®</sup> Line Energy™ T		160K	
385/65 R 22.5	Т	MICHELIN X® Line Energy™ T		160K	
X MULTI					
		SEAT 17.5			
9.5 R 17.5	T	MICHELIN XTE 2		143/141]	
205/65 R 17.5	T	MICHELIN X® Maxitrailer	(T. A) A	129/127]	
205/75 R 17.5	D	MICHELIN XDE 2	M+S 🕸	124/122M	
215/75 R 17.5	D T	MICHELIN XDE 2	M+S 🕸	126/124M	
215/75 R 17.5 225/75 R 17.5	D	MICHELIN XTE 2+ MICHELIN XDE 2	M+S 🔌	135/133J 129/127M	
235/75 R 17.5	D	MICHELIN XDE 2	M+S A	132/130M	
235/75 R 17.5	T	MICHELIN XDE 2	(MT3) /**\	143/141J	
245/70 R 17.5	D	MICHELIN XTE 2	M+S 🔌	136/134M	
245/70 R 17.5	T	MICHELIN XTE 2+	(11119)/2001	143/141]	
265/70 R 17.5	D	MICHELIN RCX DE2+	M+S A	140/138M	
		SEAT 19.5			
245/70 R 19.5	D	MICHELIN X® Multi D	M+S /A	136/134M	
245/70 R 19.5	Т	MICHELIN XTE 2		141/140	
255/60 R 19.5	Т	MICHELIN X® Maxitrailer	M+S	143/141	
265/70 R 19.5	T	MICHELIN XTE 2	M+S	143/141J	
265/70 R 19.5	D	MICHELIN X® Multi D	M+S 🚕	140/138M	
285/70 R 19.5	D	MICHELIN X® Multi D	M+S 🚕	146/144L	
		SEAT 22.5			
275/70 R 22.5	Z	MICHELIN XZE 2+	M+S A	148/145M	
275/70 R 22.5	D	MICHELIN XDE 2+	M+S A	148/145M	
295/60 R 22.5	D	MICHELIN X® Multi D	M+S 🔌	150/147L	
295/80 R 22.5	Z	MICHELIN XZE 2+	M+S 🚣	152/148M	
295/80 R 22.5 🏶	D	MICHELIN XDW Ice Grip	M+S 🛦	152/149L	
295/80 R 22.5	D	MICHELIN X® Multiway 3D XDE	M+S 🙊	152/148L	
295/80 R 22.5	D	MICHELIN XDE 2+	M+S 🙀	152/148M	
295/80 R 22.5 🏶	D	MICHELIN X® Multi Grip D	M+S A	154/150L	
315/45 R 22.5	D	MICHELIN X® Multi D	M+S 🕸	147/145L	
315/60 R 22.5	D	MICHELIN X® Multi D	M+S 🕸	152/148L	
315/70 R 22.5 NEW	D	MICHELIN X® Multi Energy™ D2	M+S 🕸	156/150L	
315/70 R 22.5	D Z	MICHELIN X® Multi HD D  MICHELIN XZE 2+	M+S A	154/150L	
315/70 R 22.5 315/70 R 22.5	D	MICHELIN X® Multiway 3D XDE	M+S A	154/150L 154/150L	
315/70 R 22.5	D	MICHELIN X Multiway 3D XDL	M+S &	154/150L	
315/70 R 22.5	D	MICHELIN X® Multi D	M+S 🚓	154/150L	
315/70 R 22.5	D	MICHELIN X® Multi Grip D	M+S &	154/150L	
315/80 R 22.5	D	MICHELIN X® Multi Grip D	M+S &	156/150L	
315/80 R 22.5	D	MICHELIN X® Multi D	M+S &	156/150L	
315/80 R 22.5	D	MICHELIN X® Multi HD D	M+S A	156/150L	
315/80 R 22.5	Z	MICHELIN XZE 2+	M+S 🛦	156/150L	
315/80 R 22.5	D	MICHELIN XDW Ice Grip	M+S 👍	156/150L	
385/55 R 22.5	Т	MICHELIN X® Multi T2	M+S 🕸	160K	
385/65 R 22.5	Т	MICHELIN X® Multi HI T	M+S 🕸	164K	
385/65 R 22.5	Т	MICHELIN X® Multi T	M+S 🔌	160K	
385/65 R 22.5	Т	MICHELIN XTE 3	M+S 🔌	160J	
455/45 R 22.5	T	MICHELIN X® One Maxitrailer +	M+S	160	

### RANGE MICHELIN & REMIX

SIZE	POSITION	PATTERN	WINTER MARKINGS	LOAD/SPEED INDEX
X COACH				
		SEAT 22.5		
295/80 R 22.5	D	MICHELIN X® Coach XD	M+S 🔬	152/148M
X <u>WORKS</u>				
		SEAT 19.5		
265/70 R 19.5	Т	MICHELIN XTY 2	M+S &	143]
		SEAT 22.5		
13 R 22.5	D	MICHELIN X® Works D	M+S 🚕	156/150K
13 R 22.5	D	MICHELIN X® Works D REMIX® 2	M+S 🞄	156/150K
13 R 22.5	Z	MICHELIN X® Works XZY	M+S	156/150K
13 R 22.5	D	MICHELIN X® Works XDY	M+S 🙀	156/150K
13 R 22.5	D	MICHELIN X® Works XDY REMIX® 2	M+S 🕸	156/150K
275/70 R 22.5	Т	MICHELIN XTY 2	M+S	148/145J
295/80 R 22.5	D	MICHELIN RC X® Works D	M+S 🞄	152/148K
315/80 R 22.5	D	MICHELIN X® Works D	M+S 🞄	156/150K
315/80 R 22.5	D	MICHELIN X® Works D REMIX® 2	M+S 🞄	156/150K
315/80 R 22.5	Z	MICHELIN X® Works XZY	M+S 🕸	156/150K
315/80 R 22.5	D	MICHELIN X® Works XDY	M+S 🕸	156/150K
315/80 R 22.5	D	MICHELIN X® Works XDY REMIX® 2	M+S 🕸	156/150K
385/65 R 22.5	Т	MICHELIN X® Works T	M+S 🞄	160K
385/65 R 22.5	Z	MICHELIN XZY 3	M+S 🙊	160K
385/65 R 22.5	Z	MICHELIN X® Works HL Z	M+S 🔬	164J
445/65 R 22.5	Z	MICHELIN XZY 3	M+S	169K
X FORCE				
		SEAT 22.5		
13 R 22.5	Z	MICHELIN XZH 2 R	M+S	154/150G
MAN X INCITY				
		SEAT 22.5		
275/70 R 22.5	Z	MICHELIN X <sup>®</sup> Incity EV Z	M+S 🞄	152/149J
275/70 R 22.5	Z	MICHELIN X® Incity XZU	M+S 👍	148/145J
275/70 R 22.5	Z	MICHELIN X® Incity XZU REMIX® 2	M+S 🙀	148/145J
275/70 R 22.5 🌞	D	MICHELIN X® Incity Ice Grip D	M+S 🙀	148/145J
295/80 R 22.5	Z	MICHELIN X® Incity XZU 3	M+S 🕸	152/148J

★ 3PMSF Tyres with excellent grip performance for extreme winter conditions.

(1) The tread compound and pattern of MICHELIN REMIX® tyres are largely the same as those used for new MICHELIN tyres. 90% of the MICHELIN REMIX® tyre range is manufactured using the same mould and the same materials as new MICHELIN tyres and therefore perform equally well. According to internal tests conducted by the Michelin Research and Technology centre and customer testimonials collected in Europe since 2015.

(2) Over 473,000 casings studied between 2015 and 2018. Data collected in the United Kingdom by TRS, an independent British collector of casings - calculation of the acceptance rate for retreading, by casing brand, for a first retreading. Calculation performed by Michelin on the basis of these elements, and from the number of casings at the end of their first life considered as acceptable for retreading, by brand, divided by the number of casings at the end of their first life. (3) Contact your Michelin representative or tyre retailer for more details.

(4) Compared to a worn non-regrooved MICHELIN tyre. Elements based on the TNPF [French tyre manufacturers' federation] recommendations in 2019, according to which the regrooving of tyres reaching their wear limit increases tyre life by using all the available rubber.

(5) Michelin internal study performed in 2022 using a European-wide competitiveness analysis tool, comparing a new MICHELIN tyre and a MICHELIN REMIX® tyre.

(6) In terms of material savings, the average weight of a new MICHELIN tyre is 70 kg\*. The weight of a tyre ready to be retreaded weighs 50 kg\*\* on average.

 $\star$ Internal study based on the MICHELIN truck tyre sizes most sold on the European market: 315/80 R 22.5, 315/70 R 22.5 and 385/65 R 22.5.

\*\*According to a TNPF publication from 2023: "retreading, which, by reusing the casing that represents approximately 70% of a tyre's weight" (sic). As a result, 70% of 70 kg = approximately 50 kg.

(7) The  $CO_2$  savings from the Michelin multi-life model are also accentuated by the raw material savings linked to retreading. In terms of material savings, the average weight of a new MICHELIN tyre is 70 kg\*. The weight of a tyre ready to be retreaded weighs 50 kg\*\* on average. The  $CO_2$  impact from a retreaded tyre is linked to the material savings, i.e. 50 kg of raw materials saved, or 115 kg of  $CO_2$  at a rate of 2.3 kg of  $CO_2$ \*\* per kg of raw materials.

\* Internal study based on the MICHELIN truck tyre sizes most sold on the European market: 315/80 R 22.5, 315/70 R 22.5 and 385/65 R 22.5.

\*\* According to a TNPF publication from 2023: "retreading, which, by reusing the casing that represents approximately 70% of a tyre's weight" (sic). As a result, 70% of 70 kg = approximately 50 kg.

\*\*\* The emissions factor of 2.3 kg of CO, for 1 kg of tyre comes from the life cycle assessment calculations for the cradle to gate production of a tyre, conducted internally by Michelin using the calculation rules developed by the tyre manufacturing profession (via the global body, the Tire Industry Project (TIP), which brings 10 tyre manufacturers together around sustainable development themes). It includes the extraction of raw materials, transportation, manufacturing, and distribution stages. Source: UL Environment Standard, «Product Category Rules for preparing an Environmental Product Declaration for the product category. Tires», v3.05, February 2022. Thus 50 x 2.3 = 115 kg of CO<sub>2</sub>.

(8) 5.4% save in fuel consumption: internal study carried out at the Michelin test tracks in Ladoux (France) on 5 May 2021, under DEKRA supervision (report No. 21CPAEXT-030). For the comparison between new tyres and regrooved tyres (R5 mm), two identical Volvo FH500 trucks were used, fitted with 315/70 R 22.5 MICHELIN X\* Line Energy\*\* T2 & D2 tyres and each towing a fully loaded (40 tonnes) Schmitz Cargobull trailer fitted with 385/55 R 22.5 MICHELIN X\* Line Energy\*\* T tyres at identical pressures (8.5 b, 7.5 b and 9.0 b). Results may vary depending on weather conditions, road type, tyre size and driving style.

(9) On wet ground, regrooved tyres offer approx. 10% greater transverse grip and traction compared to the same worn tyres. Internal study carried out by Michelin on a polished concrete track at Ladoux (France) in 2010; results may vary depending on the actual conditions of use.

depending on the actual conditions of use.

(10) The CO<sub>2</sub> savings from the Michelin multi-life model, are accentuated thanks to the fuel savings linked to regrooving (up to 5.4%). According to a study under real conditions of use (using 315/70 R 22.5 tyres fitted to the drive and steering axles of a 4x2 truck used for international and national long distance, that have exceeded 50% wear), the average mileage for MICHELIN X\* Line Energy\*\* 22 and MICHELIN X\* Line Energy\*\* D2 tyres is 232,200 km before regrooving\* (\*Michelin internal source and calculation, based on measurements taken by the Michelin teams during customer inspections on 488 axles, in Austria, Belgium, Croatia, the Czech Republic, France, Germany, Greece, Hungary, Italy, the Netherlands, Poland, Portugal, Romania, Serbia, Slovenia, Spain, and Turkey, over the period from 2020 to 2023), with a simulation based on the results collected suggesting extrapolation of the lifespan until 3 mm remains. The results may vary depending on the weather and road conditions. The view is that our tyres travel up to 25%\* further thanks to regrooving, i.e. 58,050 km (232,200 x 25%). The fuel savings are calculated over the distance travelled by the regrooved tyres (58,050 km) at an average consumption of 29.5 L/100 km for new tyres and 27.91 L/100 km for regrooved tyres (source: DEKRA report No. 21CPAEXT-030), 29.5 x 5.4%, i.e., a saving of 1.59 L/101 km for an articulated truck and tri-axle trailer (thus 12 tyres) Consequently, there is a saving of 0.13 L/100 km proved tyres (\$0.50 km) at 1.59 L/102, i.e., 0.13 L x 58,050 km/100 = 77 litres of fuel saved when driving on regrooved tyres, thus a saving of 77 litre of diesel comes from the life cycle assessment conducted by ADEME for pure diesel. It includes emissions during the diesel production stages (17%) and during its combustion (83%). Source: ADEME. Base Empreinte, Étude Carbone, Version 22.0.0, 02/08/2022. Thus 77 x 3.24 kg of CO<sub>2</sub> = 251 kg of CO<sub>2</sub>.

## MICHELIN

X<sup>®</sup> Multi Energy™ D2 REMIX<sup>®</sup>

## **MAXIMISED ENERGY EFFICIENCY**

WITH HIGH LEVEL OF MILEAGE POTENTIAL



## **FUEL SAVING & CO<sub>2</sub> REDUCTION:**

- UP TO 0.42 L/100 KM COMPARED TO MICHELIN X® Multi D REMIX®(11)
- UP TO 1.13 KG LESS CO<sub>2</sub> EMISSIONS/100 KM<sup>(11)</sup>



### **HIGH MILEAGE POTENTIAL:**

TO OFFER THE RIGHT TOTAL COST OF OWNERSHIP







**DESIGNED FOR NATIONAL AND REGIONAL OPERATIONS ON ALL TYPES OF ROADS** 

MICHELIN & REMIX



DRIVE AXLES





(11) Fuel consumption & CO<sub>2</sub> emissions: TCO<sub>2</sub> (Vecto) calculation tool, comparison of on artic (equipped with] 315/70 R 22.5 MICHELIN X® Multi Energy™ Z & D2 REMIX® + 385/55 R 22.5 MICHELIN X® Multi T2 against an artic (equipped with] 315/70 R 22.5 MICHELIN X® Multi Energy<sup>™</sup> Z & MICHELIN X® Multi D REMIX® + 385/55 R 22.5 MICHELIN X® Multi T2 loaded to 40 tonnes, used for 50% long distance/50% regional, 100,000 km/year, fuel cost: €1.50/L on average across the first life, XME D2/. compared to XM D/.: 0.42 L less/100 km, €630 less/year, 1.13 kg of CO₂ less/100 km, 1.13 tonnes of CO₂ less/year. Energy efficiency due to the Infinicoil, Powercoil and Regenion technologies and to a Michelin rubber compound. (12) 3PMSF: Tyre for use in severe snow conditions.

## MICHELIN

# X<sup>®</sup> Multi Energy™ D2 REMIX<sup>®</sup>



REDUCE YOUR **OPERATING COSTS** 

X<sup>®</sup> MULTI ENERGY™

- A Michelin REMIX® retreaded tyre is 40% **cheaper** than an equivalent new tyre(5)
- More fuel saving thanks to the Energy compound that offered a lower rolling resistance
- Up to 0.42 L/100 km compared to MICHELIN X® Multi D REMIX®(11)
- High mileage: thanks to the Infinicoil technology
- Suitable for all types of roads



- SAFER TRANSPORT
- Optimum grip throughout the life of the tyre thanks to the Regenion technology
- M+S and 3PMSF markings ■ A well-known robustness
- MICHELIN X® Multi and MICHELIN X® Multi Energy™ ranges have the same casings, thanks to Powercoil Technology



# ENVIRONMENT

A GREENER WAY TO TRANSPORT GOODS

- Up to 1.13 kg less CO<sub>2</sub> emissions/100 km<sup>(11)</sup>
- Retreading and regrooving save materials and fuel
- Tyres manufactured in compliance with ISO 14001 environmental standards



### **REGENION:** grip throughout the tyre's service life

· Self-regenerating tread blocks, supported by our mold 3D metal printing techniques.



### INFINICOIL: reinforced casing for greater stability and safety

• A continuous steel wire – which can be as long as 400 metres wrapped around the tyre to provide it with greater stability throughout its lifetime.



### **POWERCOIL:** improved casing durability

 Next-generation steel cords are more rugged and oxidation-resistant.

#### **TECHNICAL INFORMATION**

TREAD PATTERN AND DIMENSION	TYPE	LOAD/ SPEED INDEX	MICHELIN PREFERRED RIM	ORIGINAL TREAD DEPTH	SPECIAL MARKINGS	RADIO FREQUENCY IDENTIFICATION CHIP INTEGRATED
315/70 R 22.5 MICHELIN X® Multi Energy™ D2 REMIX®	TL	156/150L (154/150M)	9.00	14 mm	(12) M+S Traction	RFID

### **REGROOVING INFORMATION**

TREAD PATTERN AND DIMENSION	REGROOVE DEPTH	SUGGESTED BLADE
315/70 R 22.5 MICHELIN X® Multi Energy™ D2 REMIX®	3 mm	R3



315/70 R 22.5 MICHELIN X® Multi Energy™ D2 REMIX

(5) Michelin internal study performed in 2022 using a European-wide competitiveness analysis tool, comparing a new MICHELIN tyre and a MICHELIN REMIX® tyre.

(11) Fuel consumption & CO<sub>2</sub> emissions: TCO<sub>2</sub> (Vecto) calculation tool, comparison of on artic [equipped with] 315/70 R 22.5 MICHELIN X® Multi Energy™ Z & D2 REMIX® + 385/55 R 22.5 MICHELIN X® Multi T2 against an artic [equipped with] 315/70 R 22.5 MICHELIN X® Multi Energy™ Z & MICHELIN X® Multi D REMIX® + 385/55 R 22.5 MICHELIN X® Multi T2 loaded to 40 tonnes, used for 50% long distance/50% regional, 100,000 km/year, fuel cost: €1.50/L on average across the first life, XME D2/. compared to XM D/:: 0.42 L less/100 km, €630 less/year, 1.13 kg of CO₂ less/100 km, 1.13 tonnes of CO₂ less/year. Energy efficiency due to the Infinicoil, Powercoil and Regenion technologies and to a Michelin rubber compound. (12) 3PMSF: Tyre for use in severe snow conditions

MICHELIN products are manufactured from high quality materials to high tolerances, ensuring a uniform and consistent performance. Correct application, fitting, inflation and regular inspection of the product are essential to its safe and efficient operation. REMIX® and the tyre designations mentioned are trademarks of Michelin. For further information about any of the products in this document, contact your local Michelin representative





WEBSITE

business.michelin.co.uk



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Michelin For Professional Businesses



**YOUTUBE** 

Michelin Truck & Bus Tyres Europe



MICHELIN APPLICATION MyTechXpert







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\*Free call, apart from your operator's surcharge, if any.

